From Q-motor to iQ-motor.

Customers from all branches of industry – household appliance, heating engineering, cooling and refrigeration technology to name but a few – place their trust in the new iQ-motor, a simple yet ingenious drive and fan solution made by ebm-papst! Quadratic, practical and considerably more intelligent and efficient than conventional shaded-pole motors, the iQ-motor has raised the bar among "standard" motors. If you require more information, please do not hesitate to contact us. We will be happy to help.

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Quadratic. Practical. Intelligent.

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# Same on the outside – better on the inside!

Typical of ebm-papst: we have taken a standard motor and a principle that for decades has enjoyed success in countless applications and made it more intelligent, energy-efficient and environmentally friendly! Features of the shaded-pole motor (Q-motor) such as outstanding running smoothness, low maintenance and a long service life have made asynchronous motors a standard component in small axial fans. Our objective was to significantly improve the inner mechanism of the Q-motor by incorporating EC technology — while keeping the exterior design identical. Conventional Q-motors can now be replaced with the new "iQ"-motors if the fans fail or if a more energy-efficient solution is required.

#### Simple to replace, extremely efficient

During the development of the iQ-motor, our engineers took giant strides towards reducing energy costs and fulfilling environmental protection requirements. "Integrated" EC technology has significantly increased the overall standard of motor technology: the new iQ-motors achieve greater levels of efficiency and pay for themselves within a very short period due to the enormous energy savings.

#### Example:

40 fans with an impeller diameter of 200 mm and 34° inclination are installed in a small supermarket. The annual savings potential of iQ-motors compared to conventional shaded-pole motors:

Energy savings: 70% = 7.5 MWhSavings for the environment:  $4.4 \text{ tonnes CO}_2$ Cost savings:  $800.00 \in$ 

at an assumed electricity cost of 10.7 Eurocent/kWh

The process of converting from a Q-motor to the new technology is extremely uncomplicated because the exterior design is identical. Axial impellers with diameters of 154–254 mm are mounted to the iQ-motor in the same way. The same applies to the mounting flange, the wall ring and the guard grille.

Continuous operation (S1)

Protected by electronics

Maintenance-free ball bearings

### A new standard for countless applications

New ebm-papst iQ-motors have a maximum power output of 10 watts and are suitable for the following applications:

- Pellet ovens
- Vending machines
- Compressor cooling systems
- Underfloor convector heaters
- Refrigerated display cases
- General condenser applications such as bottle coolers

Axial impeller attachment: A plastic adapter with catching peg

and M4 screw are used to secure the

impeller on the motor shaft

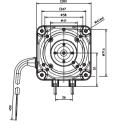
- Industrial use (air cooling and transport)

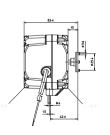
Technical data	Voltage	Frequency	Speed	Input capacity	Temperature	Weight	
Motor	Volt	Hz	rpm	Watt	°C	kg	
iQ-Motor	115 or 230	50/60	1,300	2-24	-30 to +40	0.6	

iQ-motor combined with different axial impellers (speed 1,300 rpm)	Air flow	Motor power consumption	Airflow	Motor power consumption	Air flow	Motor power consumption	
mm	m³/h*	W	m³/h*	W	m³/h*	W	
Impeller diameter	Blade pitch 22 degrees		Blade pitch 28 degrees		Blade pitch 34 degrees		
154	150	2.4	210	2.9	235	3.2	
172	220	3	300	3.8	340	5	
200	315	3.5	440	6	515	9.4	
230	485	9.5	720	15	800	24	
254	650	15	-	-	-	-	
*free air flow with wall ring							

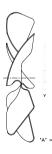
free air flow with wall ring

General overview of iQ	-motor data		
Material:	Die-cast aluminum housing	Electrical connection:	Mains cable
Conveying direction:	"V" and "A" (depending on axial impeller used)	Protection class:	I (II possible)
Direction of rotation:	Anticlockwise, viewing the shaft end	Approvals:	VDE and UL in progress
System of protection:	IP42	Mounting attachment parts:	Guard grille and wall ring are attached
Insulation class:	"F"		to the projecting thread ends on
Mounting position:	Any		the A side









Mode of operation:

Motor protection:

Bearings: